# IN THE CLAIMS:

Replace all the claims now in the case with the following new claims:

device, comprising:

forming an element insulating layer on a substrate;

forming a gate insulating layer on the substrate;

forming a gate electrode on the gate insulating
layer;

forming a sidewall on a side of the gate electrode; injecting an ion injection species into the substrate using the gate electrode as a mask;

heat-treating the element insulating layer to , decrease a fluorine concentration in the element insulating layer to a level less than 1 x  $10^{20}$  atoms/cm<sup>2</sup>;

forming a metal layer on the gate electrode; and heat-treating the metal layer and the gate electrode to form a metal silicide on the gate electrode,

wherein said heat-treating the element insulating layer step is performed before said forming a metal layer step.

The method of claim 21, wherein said injecting an ion injection species step includes injecting fluorine and boron.

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The method of claim 21, wherein said injecting an ion injection species step includes injecting  $BF_2$ .

The method of claim 21, wherein said heat-treating the element insulating layer step is performed at a temperature of 700°C.

The method of claim 21, further comprising heat-treating the semiconductor substrate and activating the ion injection species at a temperature higher than a temperature of said heat-treating the element insulating layer step,

wherein said heat-treating the semiconductor substrate step is performed after said heat-treating the element insulating layer step.

--26. The method as claimed in claim 21, wherein said forming a metal layer step includes forming a titanium layer on the gate electrode.

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--27. A method of fabricating a semiconductor device, comprising:

forming an element insulation layer on a substrate; forming a gate insulating layer on the substrate; forming a gate electrode on the gate insulating

forming a sidewall on a side of the gate electrode;

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layer;

injecting an ion injection species into the substrate using the gate electrode as a mask;

heat-treating the element insulation layer at a temperature which discharges fluorine in the element insulation layer without reacting the fluorine and silicon in the element insulation layer;

forming a metal layer on the gate electrode; and heat-treating the metal layer and the gate electrode to form a metal silicide on the gate electrode,

wherein said heat-treating the element insulation layer step is performed before said forming a metal layer step.

The method of claim 27, wherein said injecting an ion injection species step includes injecting fluorine and boron.

The method of claim  $2\pi$ , wherein said injecting an ion injection species step includes injecting  $BF_2$ .

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--30. The method of claim 21, wherein said heattreating the element insulation layer step is at a temperature
of 700°C.

The method of claim 27, wherein said heat-treating the element insulation layer step reduces a density of the fluorine in the element insulation layer to less than  $1 \times 10^{20}$  atoms/cm<sup>2</sup>.

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The method of claim 27, further comprising heat-treating the semiconductor substrate to activate the ion injection species at a temperature higher than a temperature of said heat-treating the element insulation layer step.

The method as claimed in claim 27, wherein said forming a metal layer step includes forming a titanium layer on the gate electrode.

--24. A method for fabricating a semiconductor device, comprising:

forming an element insulation layer;

forming a gate insulating layer on a substrate;

forming a gate electrode on the gate insulating layer;

forming a sidewall on a side of the gate electrode;

forming a surface insulating layer over an entire surface of the substrate;

injecting an ion injection species into the substrate using the gate electrode as a mask;

heat-treating the element insulation layer at a temperature which decreases a fluorine concentration in the element insulation layer;

removing the surface insulating layer;

forming a metal layer on the gate electrode; and heat-treating the metal layer and the gate electrode to form a metal silicide on the gate electrode.

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The method of claim 34, wherein injecting an ion injection species step includes injecting fluorine and boron.

--36. The method of claim 34, wherein said injecting an ion injection species step includes injecting BF<sub>2</sub>.

7. The method of claim 24, wherein said heattreating the element insulating layer step is at a temperature of 700°C.

--38. The method of claim 34, wherein said heattreating the element insulating layer step decreases the fluorine concentration in the element insulating layer to a level less than 1 x  $10^{20}$  atoms/cm<sup>2</sup>.

--39. The method of claim 34, further comprising activating the ion injection species by heat-treating the semiconductor substrate at a temperature higher than a temperature of said heat-treating the element insulating layer step,

wherein said activating step is performed after said heat-treating the element insulating layer step.

--40. The method as claimed in claim 34, said forming a metal layer step includes forming a titanium layer on the gate electrode.